

# Weldability®

# sif

## PRODUCT INFORMATION

*"a range of balanced, ergonomic MIG torches designed to deliver high-uptime performance. SIFGun uses high quality parts and the popular BND style of front-end spares to provide a high-duty air-cooled operation."*

## FEATURES

- Durable microswitch trigger system, with easy trigger replacement.
- Knuckle joint for improved motion
- Non-conductive cable supports
- Spring-loaded plug switch-pins
- Flexible, manoeuvrable, high-duty neoprene-insulated power cables.



# sif GUN

**High-Duty Air-Cooled  
MIG Welding Torches**

- Short & long tips/head-assemblies
- Available in 200A, 300A and 400A air-cooled models, with 3m, 4m or 5m length cable assemblies.

EN60974-7



## CONFIGURATION

| Part Number | Product Description     |
|-------------|-------------------------|
| FXMT2003    | 200A 3m SIFGun MIG Euro |
| FXMT2004    | 200A 4m SIFGun MIG Euro |
| FXMT2005    | 200A 5m SIFGun MIG Euro |
| FXMT3003    | 300A 3m SIFGun MIG Euro |
| FXMT3004    | 300A 4m SIFGun MIG Euro |
| FXMT3005    | 300A 5m SIFGun MIG Euro |
| FXMT4003    | 400A 3m SIFGun MIG Euro |
| FXMT4004    | 400A 4m SIFGun MIG Euro |
| FXMT4005    | 400A 5m SIFGun MIG Euro |

- Other lengths and plug types are available on request.

available now from

# Weldability®

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web : [www.weldability-sif.com](http://www.weldability-sif.com)

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## SPARE PARTS



### HEAD ASSEMBLIES



| Part Number | Product Description      |
|-------------|--------------------------|
| SW4335      | 200A Head For Short Tips |
| SW4235      | 200A Head For Long Tips  |

|        |                          |
|--------|--------------------------|
| SW4335 | 300A Head For Short Tips |
| SW4235 | 300A Head For Long Tips  |

|        |                          |
|--------|--------------------------|
| Sw4435 | 400A Head For Short Tips |
| Sw4635 | 400A Head For Long Tips  |

### NOZZLES



| Part Number | Product Description      |
|-------------|--------------------------|
| SW4391      | 200A Conical 16mm Shroud |
| SW4392      | 200A Tapered 12mm Shroud |

|        |                          |
|--------|--------------------------|
| SW4393 | 300A Conical 16mm Shroud |
| SW4394 | 300A Tapered 12mm Shroud |

|        |                          |
|--------|--------------------------|
| SW4591 | 400A Conical 19mm Shroud |
| SW4592 | 400A Tapered 14mm Shroud |

### CONTACT TIPS



| Part Number | Product Description     |
|-------------|-------------------------|
| SW7488      | 0.8mm Short Contact Tip |
| SW7496      | 1.0mm Short Contact Tip |
| SW7490      | 1.2mm Short Contact Tip |
| SW7491      | 1.6mm Short Contact Tip |

|        |                        |
|--------|------------------------|
| SW1588 | 0.8mm Long Contact Tip |
| SW1596 | 1.0mm Long Contact Tip |
| SW1590 | 1.2mm Long Contact Tip |
| SW1591 | 1.6mm Long Contact Tip |

### LINERS



| Part Number | Product Description |
|-------------|---------------------|
| QH180320W   | 3m Liner 0.8mm      |
| QH180420W   | 4m Liner 0.8mm      |
| QH180520W   | 5m Liner 0.8mm      |

|           |                    |
|-----------|--------------------|
| QH180322W | 3m Liner 1.0/1.2mm |
| QH180422W | 4m Liner 1.0/1.2mm |
| QH180522W | 5m Liner 1.0/1.2mm |

|          |                |
|----------|----------------|
| QH290426 | 4m Liner 1.6mm |
|----------|----------------|

### NECKS



| Part Number | Product Description |
|-------------|---------------------|
| SW3080791   | 200A/300A Swan Neck |
| SW3080801   | 400A Swan Neck      |