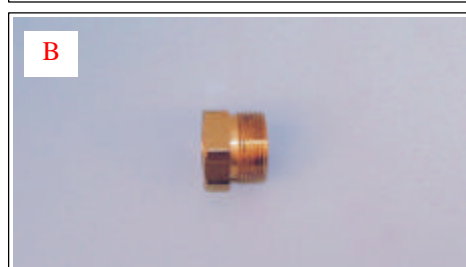




Wholesale Welding Supplies Ltd

PRODUCT INFORMATION SHEET

GAS EQUIPMENT



PART NUMBERS

BU100 [A]
BU200

DZ0000 [B]

PRODUCT DESCRIPTIONS

NM TYPE UNIVERSAL CUTTERS

NM 18/90
NM 27/90

REPLACEMENT HEADNUT

PICTURE FILE: BU100

PRODUCT DESCRIPTION:

This product connects to oxygen and acetylene (or propane) hoses via 3/8" BSP fittings and uses these gases to cut metal with the aid of an appropriate nozzle.

The mix of the oxygen and fuel gas is controlled via the two control knobs located at the inlets. Three gas channels lead from the mixing area (in the handle) to the head of the cutter. One channel carries the fuel gas, one carries the heating oxygen supply and the last carries the cutting oxygen supply.

Cutting oxygen is released in bursts when required by the user. This is achieved by using the cutting oxygen control lever, located on the handle. When not in use, this lever can be secured in place by way of a small fastener on the handle.

The NM cutter uses Acetylene (ANM) or Propane (PNM) cutting nozzles in their standard or extended (ANME & PNME) models. These are secured by way of a headnut, which is included. Headnuts are also available individually.

The NM cutter is available in two models. The 18/90 version features an 18" neck with a 90° head. The 27/90 incorporates a 27" neck with a 90° head.

TECHNICAL SPECIFICATIONS:

The NM Type Universal Cutters are manufactured to EN5172 and boast 3/8" BSP hose connections.

NOTES:

As an alternative to the NM cutter, WWS also provide the popular Type 3, 4 and 5 style shank (BB1001) and cutting attachment (BB1002) combination. These too boast 3/8" BSP hose connections but, by the use of a Mixer unit (BB1003) can be used for oxygen acetylene welding operations.

A lightweight range of shanks, cutting attachments and mixers is also available from WWS. These boast 1/4" BSP hose fittings and serve as a less bulky alternative to the Type 3, 4 and 5 style.

ALTERNATIVES: Type 3, 4 and 5 Style Shank (BB1001) and Cutting Attachment (BB1002).

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